



THE WEST BENGAL POWER DEVELOPMENT CORPORATION LIMITED
(A Govt. of West Bengal Enterprise)
Bakreswar Thermal Power Project
P.O.Bk.T.P.P , Dist -Birbhum,Pin -731104

NIT No.: WBPDCCL/Tend-Adv/CC/13-14/247/BkTPP Date:29.03.2014

P.R. No. BKSr: PUR-III/13-14/12822 Date :19/02/14

Sealed tenders in two parts, Part A (for technical specification bid) and Part B (for commercial price bid) in duplicate are invited by the General Manager, BkTPP from manufacturer or Supplier to the original manufacturer of Grinding Elements 01(One)for 10E 10 Coal Mill. Materials specifications for the supply of following material at BkTPP:

<u>Sl.No.</u>	<u>Material Code</u>	<u>Description of Material</u>	<u>Quantity</u>
1.			
	a) 00C060087	Grinding Ball Of 10E10 Coal Mill Size 00-0770 To 774 (1Set=10Balls), Indigenous, Material : 3.5% Chrome Alloy steel Mechanical Properties :Hardness : 425+/-25 BHN. Chemical Composition : 0.69-0.72 %C , 0.44-0.47 %Si ,0.68-0.71%Mn , 0.03-0.036 %S 0.025-0.027 %P ,3.25-3.5 %Cr, 0.29-0.33 %Ni , 1.35-1.60%Mo Rest:- Fe. , Weight:-1.45-1.50 MT/Ball , Ball OD :770-774mm, Thickness:- 125mm.Materials are to be properly heat treated to achieve said guaranteed life.	01 SET
	b) 00C060090	Top Grinding Ring Of Coal Mill, Indigenous, 01 NO Material :High Chrome white cast iron Mechanical Properties: Hardness : 600-650 BHN. Chemical Composition : 2.0-2.8 %C , 0.0.69-1.0 %Si , 0.80-1.5 % Mn , 0.033-0.06 %S, 0.033-0.06 %P ,18.0-22.0 %Cr, 0.35-1.0 %Ni , 0.5-2.0%Mo,Rest:-Fe. Weight:-7.0-7.3 MT/Ring , Initial Depth of Ring- 105 mm. Materials are to be properly heat treated to achieve said guaranteed life.	

- c) 00C060091 **Bottom Grinding Ring Of Coal Mill, 01 NO**
Indigenous, Material : High Chrome
white cast iron Outer Band (dimension
25 mm thick x100 mm width) is required
to be shrink fitted with Bottom Grinding
Ring for fixing of Rotary Throat. Mechanical
Properties: Hardness : 600-650 BHN.
Chemical Composition :
2.0-2.8 %C , 0.0.69-1.0 %Si ,0.80-1.5 % Mn ,
0.033-0.06 %S, 0.033-0.06 %P ,18.0-22.0 %Cr,
0.35-1.0 %Ni , 0.5-2.0%Mo, Rest:- Fe.
Weight:-4.8-5.2 MT/Ring
Initial Depth of Ring- 100 mm. Materials are to be
properly heat treated to achieve said guaranteed life.
- d) 00C060092 **Fill in Grinding Ball for 10E10 Coal Mill 01 NO**
Size 00699 mm to 702 mm, Indigenous,
Material : 3.5% Chrome Alloy steel Mechanical
Properties: Hardness : 425+/-25 BHN. Chemical
Composition :
0.69-0.72 %C , 0.44-0.47 %Si ,0.68-0.71%Mn ,
0.03-0.036 %S, 0.025-0.027 %P ,3.25-3.5 %Cr,
0.29-0.33 %Ni ,1.35-1.60%Mo,Rest:-Fe. ,
Weight:- 0.90-1.0 MT/Ball Ball OD :699-702mm,
ID:-520mm. Materials are to be properly heat treated
to achieve said guaranteed life.
- e) 00C060897 **Grinding Ball Of 10E10 Coal Mill Size 01 SET**
00-0770 To 774 (1Set=10Balls), Indigenous,
Material : 3.5% Chrome Alloy steel
Mechanical Properties :Hardness : 425+/-25 BHN.
Chemical Composition :
0.69-0.72 %C , 0.44-0.47 %Si ,0.68-0.71%Mn ,
0.03-0.036 %S 0.025-0.027 %P ,3.25-3.5 %Cr,
0.29-0.33 %Ni , 1.35-1.60%Mo Rest:- Fe. ,
Weight:-1.45-1.50 MT/Ball , Ball OD :770-774mm,
Thickness:- 125mm. Materials are to be properly heat
treated to achieve said guaranteed life.

(A) specification consists of item under item code No: 00C060087,00C060090, 00C060091 & 00C060092. Type (B) specification consists of item under item code No:00C060897, 00C060898, 00C060899 & 00C060900. Material procurement may be done either (A) type specification or (B) type specification. Combination of few items from (A) type and few items from (B) type will not be accepted

ii) Delivery Schedule: To be delivered within 15 days (Fifteen Days) after placement of firm order

iii) Materials are to be guaranteed for 8000 running hours. In case of failure of Ring and /or Ball prior to achieving 4000 running hours, free replacement of the failed item shall be made .In case of failure between 4001-7999 running hours, the following percentage of the set value will be refunded :-

- a) 4001 - 5000 running hours - 35%.**
- b) 5001 - 6000 running hours - 20%.**
- c) 6001 - 7000 running hours - 10%.**
- d) 7001 - 7999 running hours - 05%.**

In case of any Crack found in Bottom Grinding ring /Top grinding ring during Mill internal checking before completion of 8000 running hours,5% deduction from set value will be made as Penalty even if the Mill can be run up to guaranteed period with the Crack. Please note that these 5% deduction is exclusive from above mentioned running hours guarantee deductions. .

iv) All test certificates & dimensional certificates of Grinding elements are to be submitted with the dispatch documents with a copy to Sr. Mgr.(B/M).Ball No.,Ball outer dia.,thickness & Ball weight must be painted/embossed in each ball & the same should also be mentioned in dimensional & Test crtificates clearly.Top & Bottom grinding element Casting No. should be painted/embossed in each Grinding Element & the same should also be mentioned in dimensional & Test crtificates clearly.

v) During delivery to BK.T.P.P. Store,Bottom ring Grinding Track must be Upper side & Top ring grinding track must be in Lower side.

vi) Proper seating of Outer band in Bottom ring with proper hole position to fix rotary throat segment must be ensured.Outer band Top surface should be at same level as that of the Bottom ring Outer surface.Uniformity of Outer band top surface should be maintained properly.

vii) Grinding ball to ball weight difference should not be more than 25 Kg at any cost.

viii) Inspection will be done by the representative of the Sr .Mgr (MM-B) at BkTPP Store after effecting delivery.

ix) Transit Insurance is to be arranged by the party and relevant charges at actual will be reimbursed by WBPDCCL.

x) All BGs must be on any only Nationalized Bank in the Prescribed format

xi) Only manufacturers with proven prior experience in supplying above size grinding rings & balls for such applications are allowed to bid for the above critical items.

xii) No manufacturing drawings will be provided to the bidder.

xiv) Grinding elements set (all four items) must be supplied by a single vendor irrespective of individual items price.

xv) In case offer/s are found acceptable, the facilities available shall have to be approved by our quality/technical wing, and WBPDCCL- BkTPP reserves the right to accept /reject any/all offer/s without assigning any reason.

xiv) Price will be quoted against Supply of 1 new Set of G.E.(1 set of Grinding Element comprising of 1 no. top ring & 1 no. bottom ring and 10 nos standard size balls & 1 no Fill- in ball)

i) with 1 set of used G.E. will be supplied (buy-back) to the vendor by BkTPP.

ii) without buy back of GE set.

Transportation of used G.E. Set on the party's scope but loading at BkTPP to the transporter will be made by WBPDCCL

xv) Standard Terms & Conditions are enclosed separately.

Detailed terms & conditions are set forth in the Tender Paper (Non - Transferable) which can be obtained from the Sr. Manager(S&P), BkTPP on application and on production of Sales Tax / VAT Registration Number, PT Registration Certificates and Credential of successful completion of similar nature of supply along with the cost of Tender Paper to be deposited in the Account Section, BkTPP from 10.30 AM to 01.30 PM (except Saturday, Sunday and Holiday). Tender Paper will not be issued against DD / MO / Cheque and by post. If any change or extension of due date or any corrigendum, may please visit website. The WBPDCCL reserves the right to accept or to reject any or all tender either in full or in part or to split up, if necessary without assigning any reasons whatsoever. For qualifying requirements and other details visit website www.wbpdcl.co.in

(T.K.Bose)
Sr.Manager(S&P)
BkTPP : WBPDCCL